



HSS STRAIGHT SHANK TWIST DRILL INDEX



Extra length Drill 12" General Purpose

Size	Decimal Equivalent	Flute Length	Over all Length
1/8	.1250	9	12
5/32	.1562	9	12
3/16	.2031	9	12
7/32	.2188	9	12
1/4	.2500	9	12
9/32	.2812	9	12
5/16	.3125	9	12
11/32	.3438	9	12
3/8	.3750	9	12
13/32	.4062	9	12
7/16	.4375	9	12
15/32	.4688	9	12
1/2	.5000	9	12
17/32	.5312	9	12
9/16	.5625	9	12
5/8	.6250	9	12

* Size over 1/2" are black oxide finish



18" General Purpose

Size	Decimal Equivalent	Flute Length	Overall Length
1/4	.2500	13	18
5/16	.3125	13	18
3/8	.3750	13	18
7/16	.4375	13	18
1/2	.5000	13	18
9/16	.5625	13	18
5/8	.6250	13	18

Note: Split point drills available from 1/8" and above sizes

* Size over 1/2" are black oxide finish

