



Art.13 GB (ISO) Taps with long shank

Conform to GB/T3464.1-94, equal to ISO2283-1975

M2 HSS

For deep holes

For manual and machine

Code	M	P(mm)	L(mm)	Lc(mm)	d(mm)	K(mm)	Hole(mm)	Tap limits
1310030	M3	0.5	66	11	2.24	1.8	2.5	H1 H2 H3
1310040	M4	0.7	73	13	3.15	2.5	3.3	H1 H2 H3
1310050	M5	0.8	79	16	4.0	3.15	4.2	H1 H2 H3
1310060	M6	1.0	89	19	4.5	3.55	5.0	H1 H2 H3
1310062	M6X0.75	0.75					5.25	
1310080	M8	1.25	97	22	6.3	5.0	6.7	H1 H2 H3
1310083	M8X1.0	1.0	97	19			7.0	
1310100	M10	1.5	108	24	8.0	6.3	8.5	H1 H2 H3
1310104	M10X1.25	1.25		20			8.75	
1310103	M10X1.0	1.0		9.0				
1310120	M12	1.75	119	29	9.0	7.1	10.25	H1 H2 H3
1310125	M12X1.5	1.5					10.5	
1310140	M14	2.0	127	30	11.2	9.0	12.0	H1 H2 H3
1310125	M14X1.5	1.5					12.5	
1310160	M16	2.0	137	32	12.5	10	14.0	H1 H2 H3
1310165	M16X1.5	1.5					14.5	
1310180	M18	2.5	149	37	14	11.2	15.5	H1 H2 H3
1310185	M18X1.5	1.5		29			16.5	
1310200	M20	2.5	149	37	14	11.2	17.5	H1 H2 H3
1310205	M20X1.5	1.5		29			18.5	
1310220	M22	2.5	158	38	16	12.5	19.5	H1 H2 H3
1310225	M22X1.5	1.5		33			20.5	
1310240	M24	3	172	45	18	14	21	H1 H2 H3
1310245	M24X1.5			35			22.5	

Up to M6: With male center

P ≤ 2.5mm: Both one piece and 3 of set are available
One piece with chamfer of 3, 5P and
3 of set with chamfers 8P, 4P, 2P

P > 2.5mm: 3 of set with chamfers 8P, 4P, 2P are available