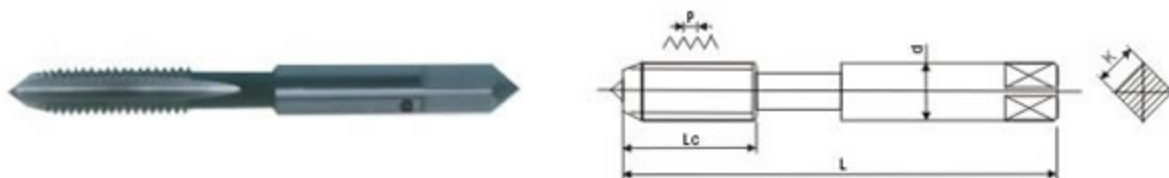




# HSS TAPS



## Art.13 GB (ISO) Taps with long shank

Conform to GB/T3464.1-94, equal to ISO529-1975

M2 HSS

For manual and machine

For through holes or blind holes

Code	M	P(mm)	L(mm)	Lc(mm)	d(mm)	Chamfer	K(mm)	N	Hole(mm)	Tap limits
1410030	M3	0.5	40	11	3.15	3P	2.5	3	2.5	H1 H2 H3
1410040	M4	0.7	45	13	4.0	3P	3.15	3	3.3	
1410050	M5	0.8	50	16	5.0	3P	4.0	3	4.2	
1410060	M6	1.0	55	19	6.3	3P	5.0	3	5.0	
1410080	M8	1.25	65	22	8.0	3P	6.3	3	6.7	
1410100	M10	1.5	70	24	10	3P	8.0	3	8.5	

Up to M6: With male center



## Art.15 GB (ISO) Taps with short-straight shank

Conform to GB/T3464.1-94, equal to ISO527-1975

M2 HSS

For manual and machine

For through holes or blind holes

Code	M	P(mm)	L(mm)	Lc(mm)	d(mm)	K(mm)	Hole(mm)	Tap limits
1510030	M3	0.5	40	11	2.24	1.8	2.5	H1 H2 H3
1510040	M4	0.7	45	13	3.15	2.5	3.3	H1 H2 H3
1510050	M5	0.8	50	16	4.0	3.15	4.2	H1 H2 H3
1510060	M6	1.0	55	19	4.5	3.55	5.0	H1 H2 H3
1510062	M6X0.75	0.75	50	19			5.25	