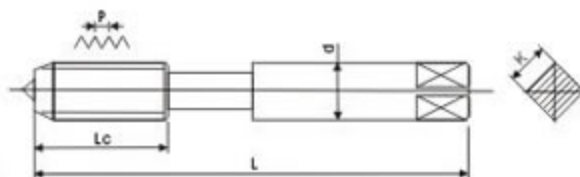




TANGONG TOOLS

# HSS TAPS



## Art.S O S Taps for Stainless

Made of HSS-E

Special designed and coated

For stainless steels

With a highly diluted water soluble oil

Long life, high speeding and steady quality of the tapped thread.

Code	M	P(mm)	L(mm)	Lc(mm)	Chamfer	d(mm)	n	Hole(mm)	Tap limits
S02203S	M3	0.5	46	11	2.5P	4	3	2.5	H2 H3
S02204S	M4	0.7	52	13	2.5P	5	3	3.3	
S02205S	M5	0.8	60	16	2.5P	5.5	3	4.2	
S02206S	M6	1.0	62	19	2.5P	6	3	5.0	
S02208S	M8	1.25	70	22	2.5P	6.2	3	6.7	
S02210S	M10	1.5	75	24	2.5P	7.0	3	8.5	
S02212S	M12	1.75	82	29	2.5P	8.5	3	10.2	
S02214S	M14	2.0	88	30	2.5P	10.5	3	12.0	
S02216S	M16	2.0	95	32	2.5P	12.5	3	14.0	
S02218S	M18	2.5	100	37	2.5P	14	4	15.5	
S02220S	M20	2.5	105	37	2.5P	14	4	17.5	
S02222S	M22	2.5	115	38	2.5P	17	4	19.5	
S02224S	M24	3.0	120	45	2.5P	19	4	21.0	
S02227S	M27	3.0	130	45	2.5P	20	4	24.0	

**Up to M6:** With male center

**ANSI, DIN, JIS** and metric-fine thread are available for specified requirements