



Art.2 1 DIN352 Hand Taps

DIN352, for metric-ISO thread DIN13, Tolerance 6H=ISO2
M2 HSS

M35 HSS-E, Coating, available for specified requirements

3 of set: Taper, Second and Plug.

For through holes and blind holes

Code	M	P(mm)	L(mm)	Lc(mm)	d(mm)	K(mm)	Hole(mm)	Tap limits
2110030	M3	0.5	40	11	3.5	2.7	2.5	6H
2110040	M4	0.7	45	13	4.5	3.4	3.3	
2110050	M5	0.8	50	16	6	4.9	4.2	
2110060	M6	1.0	50	19	6	4.9	5.0	
2110070	M7	1.0	50	19	6	4.9	6.0	
2110080	M8	1.25	56	22	6	4.9	6.75	
2110090	M9	1.25	63	22	7	5.5	7.75	
2110100	M10	1.5	70	24	7	5.5	8.5	
2110110	M11	1.5	70	24	8	6.2	9.5	
2110120	M12	1.75	75	29	9	7	10.25	
2110140	M14	2.0	80	30	11	9	12.0	
2110160	M16	2.0	80	32	12	9	14.0	
2110180	M18	2.5	95	40	14	11	15.5	
2110200	M20	2.5	95	40	16	12	17.5	
2110220	M22	2.5	100	40	18	14.5	19.5	
2110240	M24	3.0	110	50	18	14.5	21.0	
2110270	M27	3.0	110	50	20	16	24.0	
2110300	M30	3.5	125	56	22	18	26.5	
2110330	M33	3.5	125	56	25	20	29.5	
2110360	M36	4.0	150	63	28	22	32.0	
2110390	M39	4.0	150	63	32	24	35.0	
2110420	M42	4.5	150	63	32	24	37.5	
2110450	M45	4.5	160	70	36	29	40.5	
2110480	M48	5.0	180	75	36	29	43.0	
2110520	M52	5.0	180	75	40	32	47.0	