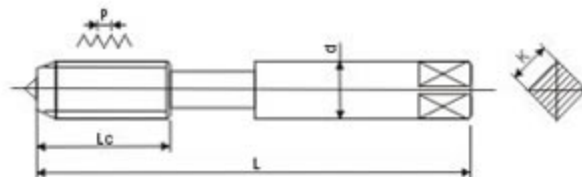




HSS TAPS



Art.3 9 DIN2182/2183 UNC/UNF

Art.3 9 DIN2182/2183 UNC/UNF Spiral Flute Machine Taps

DIN2182/2183, with 35° Spiral flute, UNC/UNF thread, tolerance 2B

M2 HSS

M35 HSS-E, Coating, available for specified requirements

For blind holes

Good cutting action, high speeding

Code	Size	T.P.J	D(mm)	L(mm)	Lc(mm)	d(mm)	K(mm)	Hole(mm)	Tap limits
DIN2182									
3910150	1/4-20UNC	20	6.35	80	18	7	5.5	5.10	2B
3910151	1/4-28UNF	28	6.35	80	22			5.50	
3910160	5/16-18UNC	18	7.94	90	20	8	6.2	6.50	
3910161	5/16-24UNF	24	7.94	90	25			6.90	
3910170	3/8-16UNC	16	9.53	100	22	9	7	8.00	
3910171	3/8-24UNF	24	9.53	90	38			8.50	
DIN2183									
3910180	7/16-14UNC	14	11.11	110	24	8	6.2	9.30	2B
3910181	7/16-20UNF	20	11.11	100	28			9.90	
3910190	1/2-13UNC	13	12.70	110	26	9	7	10.8	
3910191	1/2-20UNF	20	12.70	100	32			11.50	
3910200	9/16-12UNC	12	14.29	110	28	11	9	12.3	
3910201	9/16-18UNF	18	14.29	100	32			13.0	
3910210	5/8-11UNC	11	15.88	110	30	12	9	13.5	
3910211	5/8-18UNF	18	15.88	110	32			14.6	
3910220	3/4-10UNC	10	19.05	125	32	14	11	16.5	
3910221	3/4-16UNF	16	19.05	125	36			17.5	
3910230	7/8-9UNC	9	22.23	140	32	18	14.5	19.5	
3910230	7/8-14UNF	14	22.23	140	40			20.5	